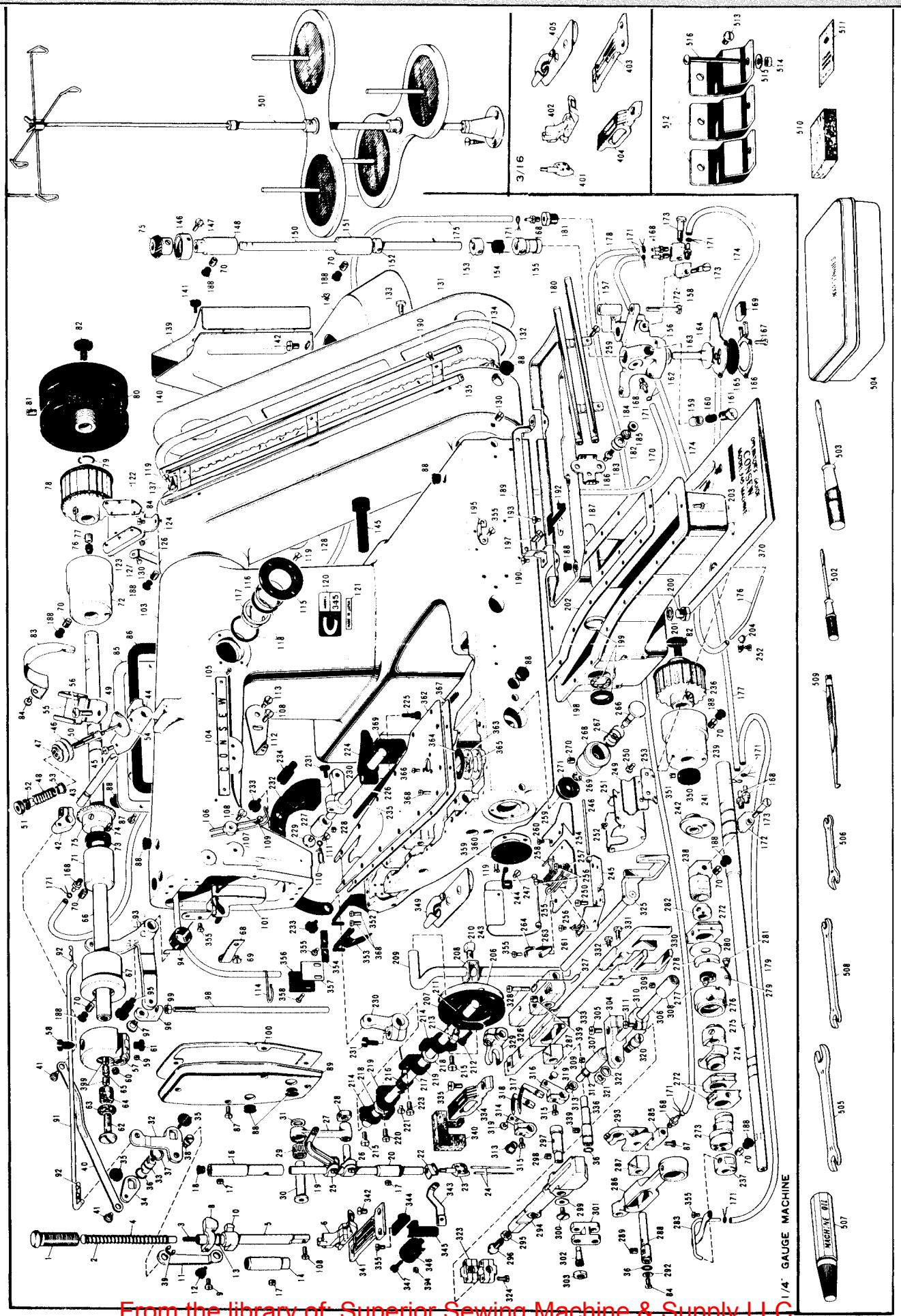
CONSEW PARTS FOR MODEL 345



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CONSEW PARTS FOR MODEL 345

Fig. No.	Part No.	DESCRIPTION
1	2110203 271 A	PRESSURE REGULATOR SCREW
2	2110203 272 A	PRESSURE REGULATOR ROD
3	2110203-213 B	PRESSER SPRING, INNER
4	2210203 214	PRESSER SPRING, OUTER
5	2210103-211 A	PRESSER BAR ONLY
6	2210103-220	HINGED FOOT COMPLETE (1/4")
8	2210103 231	PRESSER BAR GUIDE BRACKET
9	9531102-256	SET SCREW FOR 8
10	2210103 241	PRESSER BAR LIFTER
11	2210203-242	PRESSER BAR LIFTER ROD
12	9015500-021	HINGE SCREW FOR 11
13	9060100-009	RUBBER RING FOR 8
14	2210203-215	PRESSER BAR BUSHING
16	2210102-113	NEEDLE BAR UPPER BUSHING
17	9501501-256	SET SCREW FOR 14, 16, ETC
18	2110202-115 A	RUBBER CAP FOR 16
19	2210102-111 A	NEEDLE BAR ONLY
20	2110202-114 B	NEEDLE BAR LOWER BUSHING
22	2210102-116	NEEDLE CLAMP THREAD GUIDE
23	2210102-170	NEEDLE CLAMP BODY (1/4")
24	2210102-195	NEEDLES (#16)
25	2210102-021	TAKE UP LEVER COMPLETE
26	2210102-101 A	NEEDLE BAR BRACKET COMPLETE
27	2210102-121	NEEDLE BAR CRANK ROD
28	2110202-122 A	SLIDING BLOCK FOR 27
29	2110602-140	NEEDLE BEARING COMPLETE
30	2210102-102	NEEDLE BAR CRANK PIN
31	2210102-215 A	WASHER FOR 30
32	2210203-255	KNEE LIFTER BELL CRANK, LEFT
33	2210203-251	SHAFT FOR 32
34	2210203-419	CRANK FOR 40
35	9541111-207	SET SCREW FOR 32
36	9060100-001	RUBBER RING FOR 33, 288, ETC
37	9030100-012	WASHER FOR 33
38	9015500-035 A	HINGE SCREW FOR 11 & 32
39	9080200-007	STOP RING FOR 38
40	2210203-418	TENSION RELEASE CONNECTING ROD
41	9015500-047	JOINT SCREW FOR 40
42	2210103-407	TENSION RELEASE SHAFT CRANK
43	2210103-413 A	TENSION RELEASE SHAFT
44	2210103-416 A	UPPER THREAD TENSION BRACKET
45	9540903-259	STOP SCREW FOR 43
46	2110102-352	TENSION DISC
47	2110102-353	TENSION DISC WASHER
48	2210102-355 A	UPPER THREAD TENSION SPRING
49	2210102-356 A	TENSION RELEASING PIN
50	2210102-357 A	TENSION SCREW STUD
51	2210102-359	UPPER THREAD TENSION ADJUSTING NUT
52	2210102-366	UPPER SLEEVE FOR 48
53	2210102-367	LOWER SLEEVE FOR 48
54	2210102-371	TENSION THREAD GUIDE
55	2210102-318 A	THREAD (NEEDLE) GUIDE, ARM TOP
56	9531503-259	SET SCREW FOR 55
57	2210102-131	TAKE UP LEVER CRANK
58	9013400-013	SET SCREW FOR 57
59	9501203-276	SET SCREW FOR 30
60	9501801-276	SET SCREW FOR 57
61	9541604-256	CLAMP SCREW FOR 30
62	2210104-121	TOP SHAFT FRONT CAP SCREW
63	2210104-119	PACKING FOR 62
64	2210106-361	TOP SHAFT OIL FELT, OUTER
65	2110606-132 A	TOP SHAFT OIL FELT, INNER
66	2210204-111 A	TOP SHAFT ONLY
67	2110204-112 A	TOP SHAFT FRONT BUSHING
68	2210106-428	OIL HOSE RETAINER
69	9531101-264	SET SCREW FOR 68
70	9015600-006	SET SCREW FOR 67, 72, ETC
71	2210204-113-A	TOP SHAFT CENTER BUSHING
72	2210204-114	TOP SHAFT REAR BUSHING
73	2210204-141	TOP SHAFT COLLAR
74	9501102-256	SET SCREW FOR 73
75	2210204-012	GEAR COMPLETE
76	2110604-118	TOP SHAFT REAR OIL STOPPER
77	9015600-004	SET SCREW FOR 76
78	2210204-160 A	TIMING BELT WHEEL, UPPER
79	9060100-006	PACKING FOR 106
80	2210204-151 A	HAND WHEEL
81	9501505-376	SET SCREW FOR 80
82	2110604-152	CAP SCREW FOR 80 & 236
83	2210201-218	OIL GUIDE PLATE
84	9540907-207	SET SCREW FOR 83, 123, ETC
85	2210201-181	BACK COVER PLATE
86	2210201-182 A	GASKET FOR 85
87	9540907-207	SET SCREW FOR 85, 89, ETC
88	2120201-234	RUBBER PLUG FOR 89, 103, ETC
89	2210201-231	FACE COVER PLATE
91	2210203-253	KNEE LIFTER ROD
92	2210203-257 A	STOP SPRING FOR 91
93	2210203-252 A	KNEE LIFTER BELL CRANK, RIGHT
94	2210203-256	SPRING FOR 93
95	9015500-038	HINGE SCREW FOR 93
96	2110603-313	KNEE LIFTER BELL CRANK LINK
97	9015500-019 A	HINGE SCREW FOR 96
98	2210203-314 E	KNEE LIFTER PULL ROD
99	9410125-100	NUT FOR 98
100	2110601-232 A	GASKET FOR 89
101	2210106-391 A	OIL WICK RETAINER
103	2210201-100 H	ARM BED COMPLETE
104	2110209-211	NAME PLATE
105	9540805-102	SET SCREW FOR 104
106	2210102-323	THREAD (NEEDLE) GUIDE, UPPER
107	2210102-325	THREAD (NEEDLE) GUIDE SEAT
108	9540903-241	SET SCREW FOR 107, 112, ETC
109	9013400-003	PRESS SCREW FOR 106
110	2210102-315	THREAD (NEEDLE) GUIDE, LOWER
111	9540904-102	SET SCREW FOR 110
112	2210102-321	THREAD (NEEDLE) EYELET
113	9015500-011	HINGE SCREW FOR 112
114	2210106-424 A	HOSE CLAMP
115	2110601-214 A	OIL GAUGE WINDOW FRAME
116	2210201-212 A	OIL GAUGE WINDOW
117	2210201-217	OIL GAUGE BASE
118	2110601-213	PACKING FOR 116 & 117
119	9560904-307	SET SCREW FOR 115 & 359
120	2210219-411	MODEL NUMBER PLATE
121	2110209-421	EXPORT MARK
122	2210202-326	THREAD GUIDE FOR LOOPER
123	2210202-329	BRACKET FOR 122
124	9540809-259	SET SCREW FOR 122
126	2210202-324	STAY FOR 123
127	9540910-256	SET SCREW FOR 126
128	2210201-451 A	TIMING BELT COVER
130	9501501-256	SET SCREW FOR 128
131	2210201-452	COVER PLATE FOR 128
132	2210201-453	GASKET FOR 131
133	9541210-259	SET SCREW FOR 131
134	2210204-161	TIMING BELT
135	2210202-330	INCLINED THREAD GUIDE TUBE COMPLETE
137	2210201-243	STITCH LENGTH INDICATOR
139	2210201-411	BELT COVER PLATE
140	2210201-412	BELT COVER SUPPORT
141	9541203-247	SET SCREW FOR 139
142	9541501-116	SET SCREW FOR 140
143	2210201-413 A	BELT COVER BED
145	9583201-436	SET BOLT FOR 143
146	2210204-244	VERTICAL SHAFT OIL TRAY
147	9530908-119	SET SCREW FOR 146
148	2210204-242	VERTICAL SHAFT UPPER BUSHING
150	2210204-241	VERTICAL SHAFT ONLY
151	2110204-243	VERTICAL SHAFT LOWER BUSHING
152	2210204-240	VERTICAL SHAFT COLLAR COMPLETE
153	2110606-150	COLLAR FOR 154
154	2110606-152	SPRING JOINT
155	2210206-120 A	OIL RETURN CAM SHAFT
156	2210206-111 A	OIL PUMP BODY
157	2210206-118	OIL PUMP BODY SEAT
158	9541211-102	SET SCREW FOR 156
159	2110206-122	PISTON FOR 155
160	2110206-123	SPRING FOR 159
161	9013300-004	SET SCREW FOR 160
162	9030100-091	WASHER FOR 163
163	2210206-103	OIL PUMP IMPELLER
164	2110606-112	OIL PUMP COVER
165	2110606-114	OIL PUMP FILTER
166	2110606-115	FRAME FOR 165
167	9540907-259	SET SCREW FOR 166
168	2110206-163	OIL HOSE NIPPLE
169	2110206-116 B	MAGNET
170	2210206-425	OIL RETURN HOSE
171	0251011-154 A	OIL HOSE CLIP
172	2210206-182	OIL HOSE UNION
173	2210206-183 A	OIL HOSE UNION SCREW
174	2210206-158	OIL HOSE
175	2210206-147	OIL FEED HOSE
176	2210206-173	OIL TUBE FOR 239
177	2210206-145	OIL HOSE
178	2210206-146	OIL HOSE
179	2210206-144	OIL HOSE
180	2210202-340	LOWER THREAD GUIDE TUBE COMPLETE
181	2210206-181	SCREW FOR 156
182	2110202-352	TENSION DISC (LOOPER)
183	2210202-357	TENSION STUD (LOOPER)
184	2210202-359	TENSION ADJUSTING NUT (LOOPER)
185	2210202-368	TENSION SPRING (LOOPER)
186	2210202-371	TENSION THREAD GUIDE (LOOPER)
187	2210202-327 A	THREAD GUIDE COVER PLATE
188	2110201-254	CAP FOR 70
189	2210202-337	HINGE COMPLETE FOR 187
190	9540909-119	SET SCREW FOR 135 & 189
192	2210202-338 A	SET SPRING FOR 187
193	9540916-119	SET SCREW FOR 192
195	2210202-339	RETAINER FOR 192
197	9540908-279	SET SCREW FOR 189
198	2210201-311 A	OIL PAN ONLY
199	2210201-316	OIL GAUGE COMPLETE
200	2110201-313 A	DRAIN PLUG
201	2110201-314 B	PACKING FOR 200
202	2210201-312	OIL PAN GASKET
203	9541201-256	SET SCREW FOR 198
204	2110206-423	HOSE RETAINER
206	2110203-336	KNEE LIFTER PLATE
207	2110203-337	KNEE LIFTER COVER FOR 206
208	2110203-338	SUPPORT FOR 206
209	2210203-342	KNEE LIFTER ARM
210	9024000-001	SET SCREW FOR 208
211	2110203-341 B	KNEE LIFTER ARM JOINT
212	9581601-207	SET SCREW FOR 211
213	9592002-159	SET SCREW FOR 211
214	2210203-344	KNEE LIFTER CONTROLLER
215	9541202-279	CLAMP SCREW FOR 214
216	2210203-333	KNEE LIFTER SPRING
217	2210203-334	KNEE LIFTER SHAFT
218	2110203-343	WASHER FOR 217
219	2210203-338	BRACKET FOR 217
220	9541201-256	SET SCREW FOR 219
221	9530909-207	SET SCREW FOR 216
223	9541201-256	SET SCREW FOR 222
224	2110203-362 B	KNEE LIFTER LEVER
225	9581601-207	CLAMP BOLT FOR 224
226	2210203-363	PRESSER BAR LIFTER SHAFT
227	2210203-367	BUSHING FOR 226
228	9501509-276	SET SCREW FOR 227
229	9540915-104	CAP SCREW FOR 226
230	2210203-337	KNEE LIFTER RELEASE ARM
231	9541602-107	CLAMP SCREW FOR 230
232	2210203-336 B	KNEE LIFTER CONNECTING ROD
233	9015500-029	HINGE SCREW FOR 232
234	2210203-339	STOPPER SCREW FOR 232
235	2210202-345	THREAD GUIDE TUBE
236	2210204-250 A	TIMING BELT WHEEL, LOWER
237	2210204-212	LOWER SHAFT FRONT BUSHING
238	2210204-213	LOWER SHAFT CENTER BUSHING
239	2210204-214	LOWER SHAFT REAR BUSHING
241	2210204-211	LOWER SHAFT ONLY
242	2210202-250 A	THREAD (LOOPER) TAKE UP
243	2210202-271	COVER PLATE FOR THREAD (LOOPER) TAKE UP
244	2210202-272	SPRING FOR 243
245	2210202-273 B	BRACKET FOR 243
246	2210202-274	HINGE PIN FOR 243
247	9540806-106	SET SCREW FOR 244
249	2210202-275	RETAINER FOR 244
250	9540907-259	SET SCREW FOR 245 & 249
251	2210202-263	COVER COMPLETE FOR 242
252	9540904-119	SET SCREW FOR 204 & 251
253	2210202-264	SUPPORT FOR 251
254	2210202-252	THREAD (LOOPER) TAKE UP STRIPPER PLATE
255	2210102-258	STRIPPER STAPLE FOR 254
256	9540908-279	SET SCREW FOR 255 & 261
257	9030100-006 A	WASHER FOR 255
258	2210202-254	THREAD GUIDE, RIGHT FOR 254
259	2210202-259	THREAD GUIDE PLATE FOR 254
260	9540806-106	SET SCREW FOR 259
261	2210202-262	THREAD GUIDE, LEFT FOR 254
263	2210202-255	THREAD GUIDE, REAR, LOWER FOR 254
264	2210202-261	THREAD GUIDE, REAR, UPPER FOR 254
266	2210201-221	PUSH BUTTON
267	2210202-222	PUSH BUTTON SPRING
268	2210201-223	PUSH BUTTON SLEEVE
269	9080200-007	STOP RING FOR 266
270	9501502-256	SET SCREW FOR 268
271	2210201-224	PACKING FOR 268
272	2210204-385	SLIDE BLOCK FOR 325, 330, ETC
273	2210204-390	FEED LIFTING & LOOPER ECCENTRIC
274	2210205-121	FEED ECCENTRIC
275	2210205-102	BRACKET FOR 274
276	2210205-150	SLEEVE FOR 275
277	2210205-114	FEED ECCENTRIC RATCHET WHEEL
278	2210205-115	FEED ECCENTRIC RATCHET
279	2210205-122 A	SPRING FOR 278
280	2210205-131	WASHER FOR 277
281	9015500-001	SET SCREW FOR 279
282	2210204-304	LOOPER FEED CAM
283	2210206-159 A	OIL TUBE FOR 237
285	2210206-171	OIL HOSE UNION FOR 293
286	2210204-375	LOOPER CONNECTOR
287	2210205-226 A	SLIDING BLOCK FOR 286 & 333
288	2210204-379 A	SHAFT FOR 287
289	9015600-002 A	SET SCREW FOR 288
292	2210204-368	WASHER FOR 288
293	2210204-308 A	GUIDE BRACKET FOR 286
294	2210204-376	LOOPER LEVER
295	9410161-207	NUT FOR 296
296	2210204-366	LOOPER DRIVING BALL STUD
297	2210204-377 A	SHAFT FOR 294
298	9501506-279	SET SCREW FOR 297
299	2210204-369	WASHER FOR 300
300	9530906-119	CAP SCREW FOR 297
301	2210204-361 A	LOOPER LINK
302	2210204-363 A	LOOPER LINK SHAFT
303	9420201-119	FASTENING NUT FOR 302
304	2210204-365	LOOPER SHAFT HOLDER
305	9541102-259	CLAMP SCREW FOR 304
306	2210204-352	LOOPER SHAFT ONLY
307	2210204-382	LOOPER SHAFT REAR BUSHING
308	2210204-383	LOOPER SHAFT FRONT BUSHING
309	9501201-259	SET SCREW FOR 307 & 308
310	2210204-367	LOOPER SHAFT COLLAR
311	9541102-259	CLAMP SCREW FOR 310
312	9060100-001	OIL SEAL FOR 306
313	2210204-353	BUSHING FOR LOOPER HOLDER
314	2210204-331	LOOPER HOLDER, FRONT
315	9541112-256	CLAMP SCREW FOR 314 & 316
316	2210204-351	LOOPER HOLDER, REAR
317	2210204-341	LOOPER A
318	2210204-342	LOOPER B
319	2210204-343	SET SCREW FOR LOOPER
320	2210104-366	LOOPER DRIVING BALL STUD
321	9410151-219	NUT FOR 320
322	9130600-108	SPRING WASHER FOR 321
323	2210204-370	LOOPER TOGGLE LINK COMPLETE
324	9540907-259	SET SCREW FOR 323
325	2210204-380	LOOPER FEED FORK COMPLETE
326	2210201-172 B	LOOPER FEED SHAFT SUPPORT
327	2210206-174	OIL HOSE CLAMP
328	9541206-102	SET SCREW FOR 326
329	2210204-306 A	LOOPER FEED FORK ARM
330	2210205-264	FEED LIFTING FORK
331	953-1104-279	SET SCREW FOR 330
332	9531102-256	SET SCREW FOR 330
333	2210205-221 A	FORKED FEED BAR
334	2210205-223	FEED DOG (1/4")
335	9531205-256	SET SCREW FOR 334
336	2210205-225	SHAFT FOR 287
339	9501509-276	SET SCREW FOR 326 & 336
340	2210206-375	FELT FOR 333
341	2210203-111	NEEDLE PLATE (1/4")
342	9561103-262	SET SCREW FOR 341
343	2210202-346 B	LOOPER THREAD GUIDE
344	2210202-151-B	NEEDLE GUARD
345	2210202-153 A	NEEDLE GUARD HOLDER
346	2210202-155-A	NEEDLE GUARD HOLDER BRACKET
347	9540906-107	SET SCREW FOR 343 & 345
349	2210203-140-B	LAP SEAM FELLER COMPLETE (1/4")
350	2210204-141	LOWER SHAFT COLLAR
351	9501102-256	SET SCREW FOR 350
352	2210201-201	LOOPER SIDE COVER, RIGHT
353	2210201-202	LOOPER SIDE COVER, LEFT
354	2210201-283-B	STOPPER FOR LOOPER SIDE COVER
355	9540908-279	SET SCREW FOR 101, 354, ETC
356	2210202-380	THREAD CUTTER PLATE
357	2210202-381-B	THREAD CUTTER
358	9013200-002	SET SCREW FOR 356
359	2210201-284	LOWER SHAFT END COVER PLATE
360	2210201-285	PACKING FOR 359
362	2210201-191-A	BED COVER PLATE
363	2210201-193	OIL GAUGE WINDOW
364	2210201-194-A	PACKING FOR 363
365	2210201-195	FRAME FOR 363
366	9530801-279	SET SCREW FOR OIL GAUGE
367	2210201-192 B	GASKET FOR 362
368	9530909-207	SET SCREW FOR 362
369	2210201-325-A	MACHINE SUPPORTING RUBBER
370	2210219-111	INSTRUCTION BOOK
394	9501204-279	SET SCREW FOR 346
399	9015600-004	SET SCREW FOR 65
(3/16")		
401	2210152-170	NEEDLE CLAMP BODY (3/16")
402	2210143-220	HINGED FOOT COMPLETE (3/16")
403	2210213-111	NEEDLE PLATE (3/16")
404	2210215-223	FEED DOG (3/16")
405	2210213-140	LAP SEAM FELLER COMPLETE (3/16")
(ACCESSORIES		
501	0201086-130	COTTON STAND COMPLETE
502	0101023-112-C	SCREW DRIVER, SMALL
503	0101033-111-D	SCREW DRIVER, LARGE
504	0102681-111 A	ACCESSORY BOX
505	0201033-121 F	WRENCH, LARGE
506	0201033-122-C	WRENCH, SMALL
507	0202012-110	TUBED OILER
508	0202033-123	WRENCH, MIDDLE
509	0202073-161	PINCETTE
510	2210102-319	OIL FELT
511	2210122-190-A	NEEDLES
512	2210201-326	MACHINE CUSHION COMPLETE
513	9541501-116	SET SCREW FOR 512
514	9173600-118	NUT FOR 516
515	9030100-066	WASHER FOR 514
516	9016100-004	MACHINE SET SCREW

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